

PAPER-LESS

MANUFACTURING EXCELLENCE THROUGH SOFTWARE

PAPER-LESS MES/MV2

5.4.20 RELEASE INFORMATION

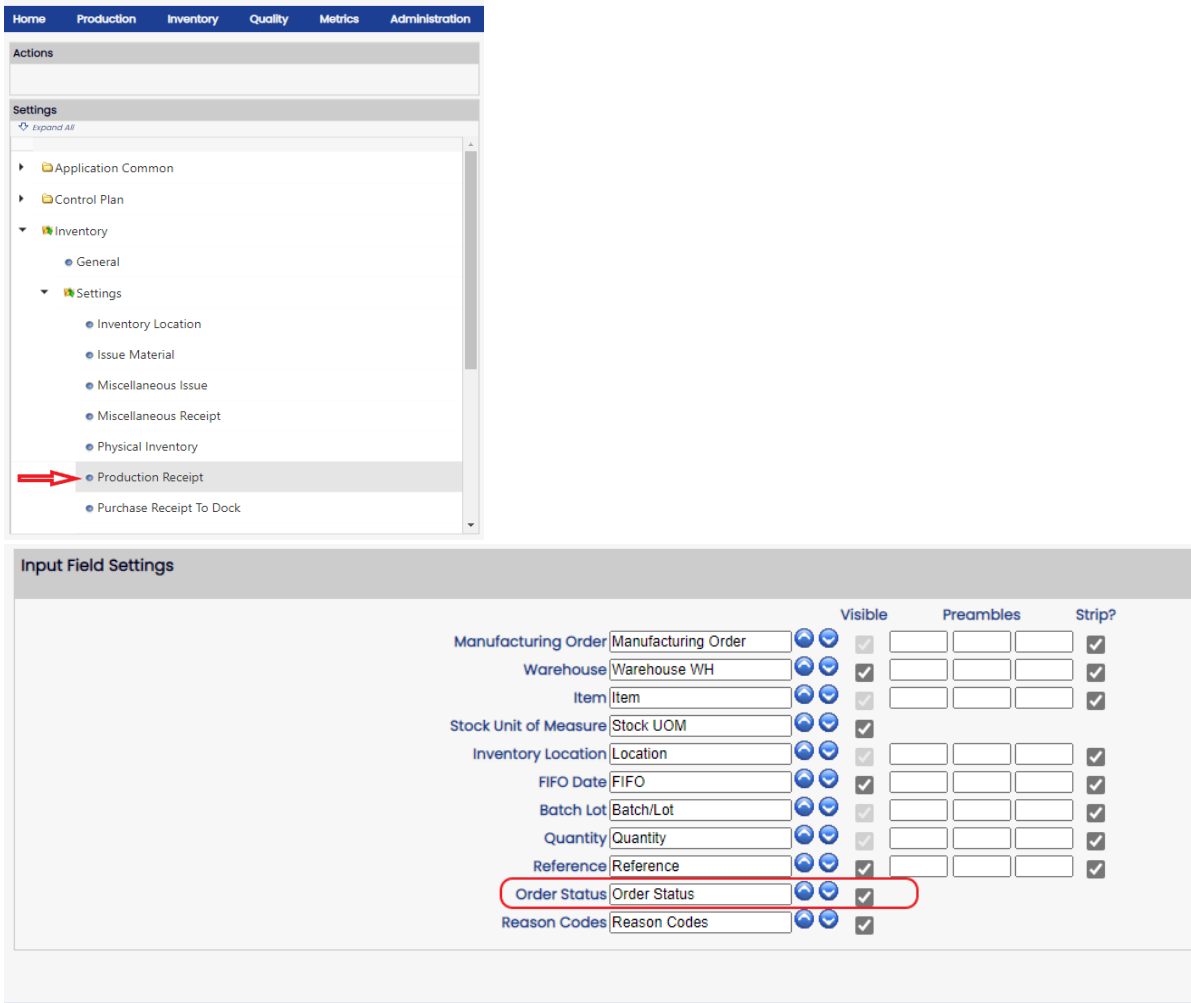
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PURPOSE

The purpose of this document is to outline the major enhancements and change requests made to the latest Paper-Less release. Prior to performing any upgrades, please review the Paper-Less Hardware and Software Requirements documentation to ensure your system meets the latest recommended requirements. If you have any questions, please contact the Paper-Less Help Desk at: technical.support@paperlessllc.com or 888-473-0800.

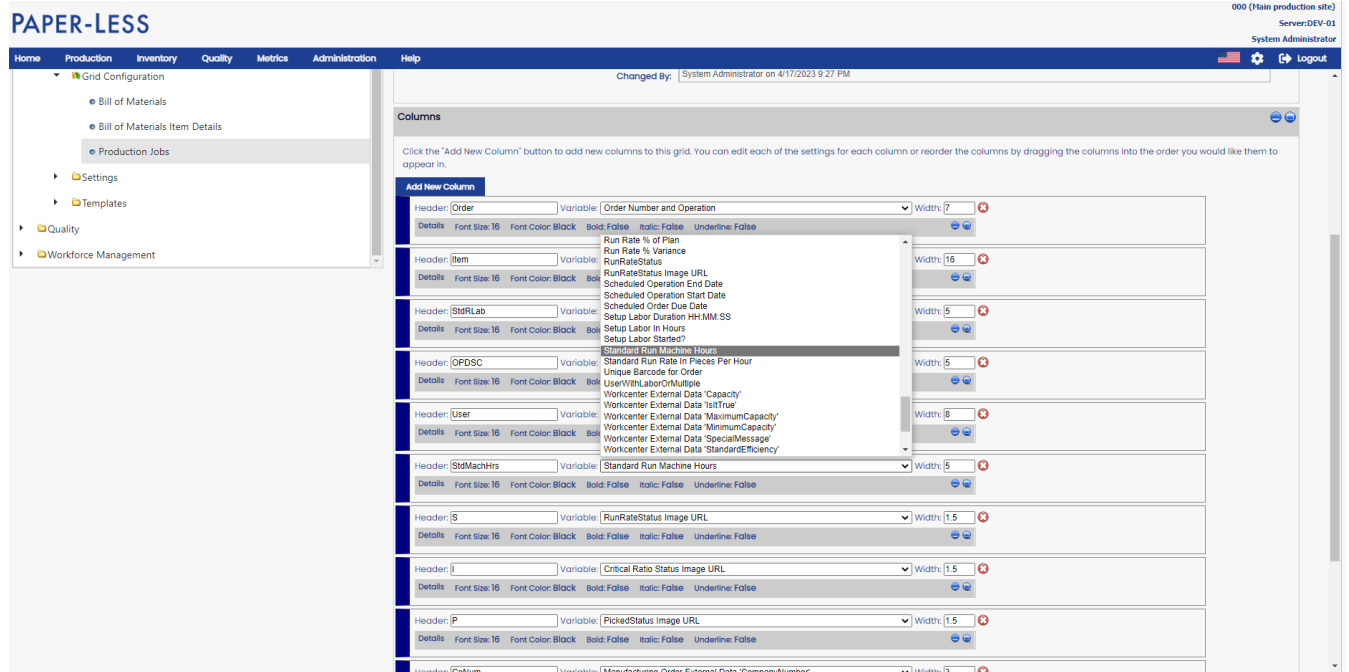
NEW FEATURES & ENHANCEMENTS

- Enhanced the application with the ability to configure the Order Status field for the Mobile Production Receipt page and updated the page to obey these App Admin settings.

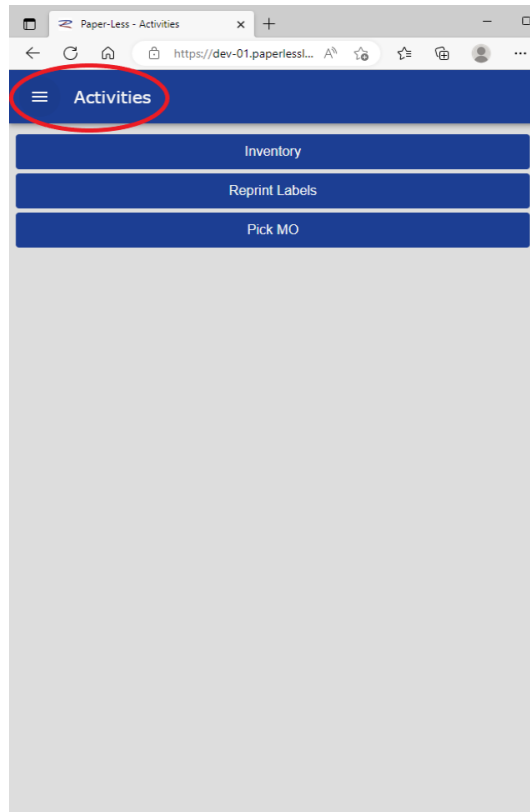


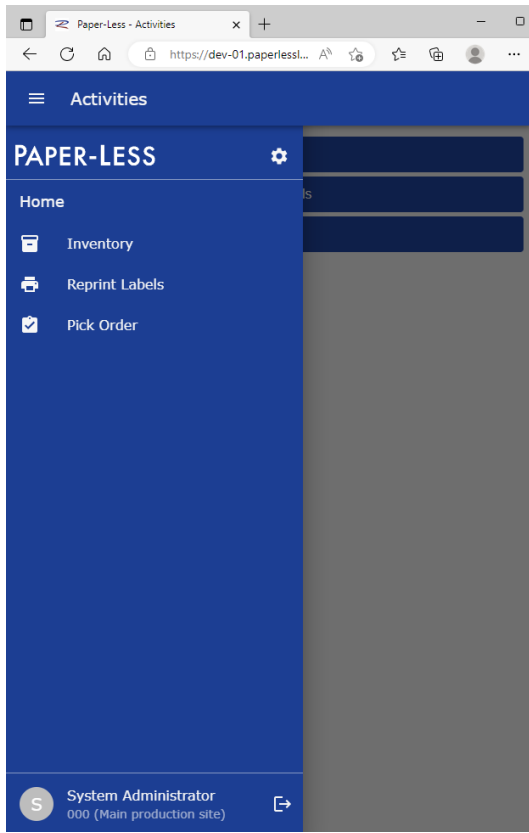
- Enhanced the application by removing the blue gradient in the Nest Workflow screens, to make the screens consistent with all other Touchscreen pages.
- Modified the WIP page to remove the Multi-Select ability when in a Job Search results page.

- Enhanced the application by adding the StandardRunMachineDurationInHours variable to the MES Template Variables drop-down for Job Details, and Production Jobs Settings.



- Enhanced the application with a new UX/UI for the Mobile Menu and Mobile Landing Page.





DEFECTS/REPAIRS/BUG FIXES

- Fixed an issue where, after performing a search in the Touchscreen workcenter listing, the paging would go beyond the last page, and the page numbers would be incorrect.
- Fixed an issue when performing a Stop Crew multiple jobs for Indirect Labor, after the first job, the other jobs would prompt for Record Pieces when they should not.
- Fixed an issue where trying to save a Quality Control Plan with the same Name and Revision was giving an error message that was not making sense. The message now clearly states that you cannot have duplicate Control Plans with the same Name and Revision.
- Fixed an issue where the padlock icon display in the User Management page, was not correctly changing back to the unlocked icon when the lockout time period was over.
- Fixed an issue where an unhandled exception error would sometimes occur and there would be a missed Production Receipt, when performing a Record Piece and Production Receipt transaction on a Nest.
- Fixed an issue where the Order Schedule for a Nest was not properly updating the remaining quantity after a Record Pieces workflow.
- Fixed an issue when performing a Mobile, Physical Inventory on an item that exists in multiple warehouses, where an error would occur saying that the item does not exist in the warehouse.
- Fixed an issue in the Sequence Jobs module, where expanding and clicking on jobs in the grid would cause a "Specified cast is not valid" error.
- Fixed a display issue on the WIP page, where selecting My Jobs and pressing cancel when prompted for credentials, the page indicators for the WIP Action Buttons displayed incorrectly.
- Fixed an issue in the Attendance API, where the check for time value was case sensitive.
- For workcenters configured for Alternate Workcenters, an issue was fixed where the Change Workcenter prompt was not correctly prompting during the Start workflow, unless the Change Workcenter WIP Action Button was set to visible.
- Fixed an issue in multi-select mode, where the WIP page was being returned to page 1 after performing a Start Crew Indirect and a Stop w/o Qty Crew Indirect on a single job.
- Fixed an issue where performing a Stop w/o Qty for Crew, on a Kanban Order was not working.
- Fixed an issue on the Record Pieces page where pressing the keyboard Enter versus the Enter button on the page wasn't properly changing focus and the click blocker was sometimes going away.
- Fixed the following issue: When executing a Production Receipt with a negative quantity against a Finished Item that is configured to generate a Batch/Lot, in some configurations the Batch/Lot was the incorrect value and in other configurations the negative quantity transactions were not being sent to ERP.
- Fixed a condition when recording pieces using the Quantity API that would result in 'Specified method is not supported' when the site name was invalid. When this condition happens, the status code 400 is returned with a descriptive error message.
- Fixed an issue where Record Pieces module was processing slowly.
- Modified the previous fix for Remaining/Open Quantity on subsequent operations not properly updating to reflect scrap, in order to avoid delays that were happening during Record Pieces.