

PAPER-LESS

MANUFACTURING EXCELLENCE THROUGH SOFTWARE

PAPER-LESS MES/MV2

5.4.9 RELEASE INFORMATION

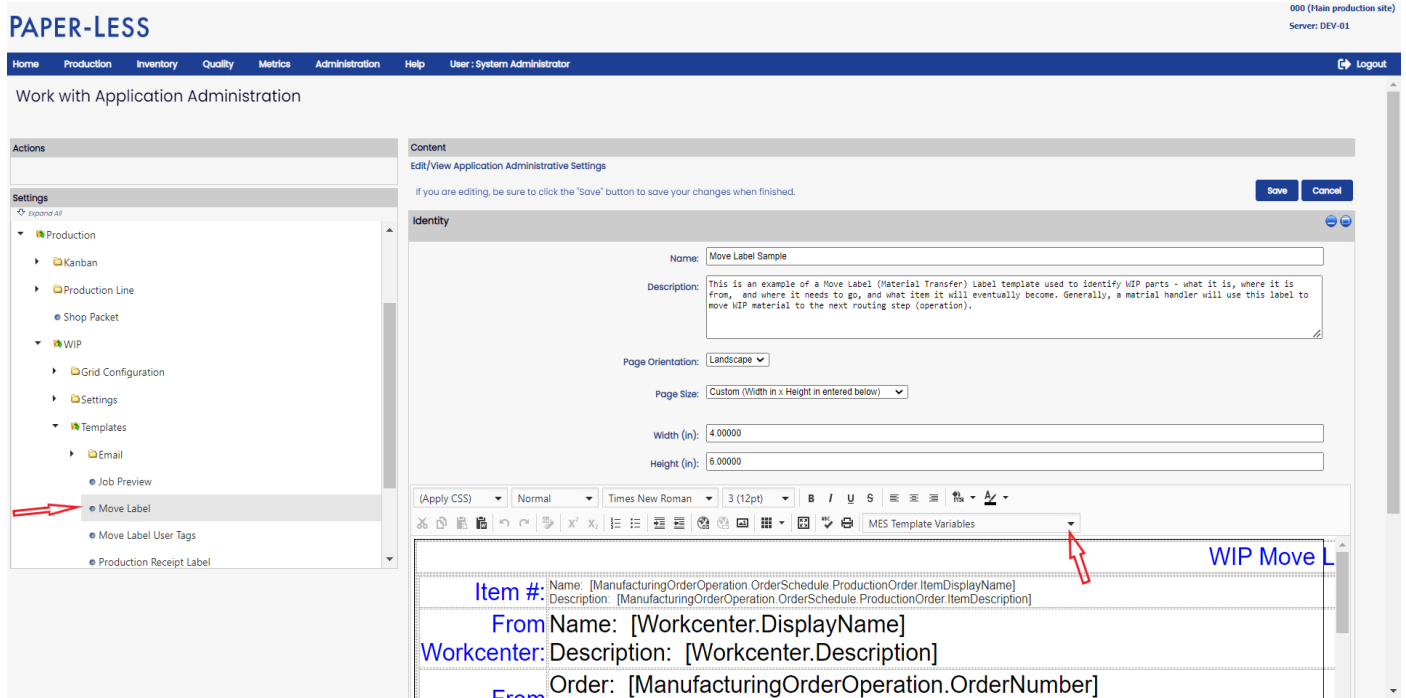
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PURPOSE

The purpose of this document is to outline the major enhancements and change requests made to the latest Paper-Less release. Prior to performing any upgrades, please review the Paper-Less Hardware and Software Requirements documentation to ensure your system meets the latest recommended requirements. If you have any questions, please contact the Paper-Less Help Desk at: technical.support@paperlessllc.com or 888-473-0800.

NEW FEATURES & ENHANCEMENTS

- Added separate To Order/Op variable for Order Number in the variable drop-down list for Move Label Template Config so that Order, Operation, and Description are all individually available.
- Added separate To Workcenter variables for Name and for Description in the variable drop-down list for Move Label Template Config so that Name and Description are individually available.
- Added separate From Workcenter variables for Name and for Description in the variable drop-down list for Move Label Template Config so that Name and Description are individually available.
- Added separate Item Name and Item Description variables in the variable drop-down list for Move Label Template Config.



- Made performance improvements to BulkLoad Stored Procedure for BulkLoad_ItemMasterSiteRevision, for processing during sync between XA and MES.
- Made performance improvements to BulkLoad Stored Procedure for BulkLoad_ItemMasterSiteRevisionItemClassification, for processing during sync between XA and MES.
- Made performance improvements to BulkLoad Stored Procedure for BulkLoad_ItemMasterSiteRevisionWarehouse, for processing during sync between XA and MES.

- Made performance improvements to BulkLoad Stored Procedure for BulkLoad_ItemMasterSiteRevision, for processing during sync between XA and MES.
- Made performance improvements to BulkLoad Stored Procedure for BulkLoad_ManufactureOrderHeader, for processing during sync between XA and MES.
- Added the ability to reprint older Move Labels even after an order/operation is marked complete.

PAPER-LESS Site: 000 (Main production site)
System Administrator

Home Logout

Move Label

Move Labels for Order MMW0050-0010

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Date Created	Qty	To OP	WKC	To WKC	Created By
4/8/2022 3:10 PM	1	0010	ASEM	9000	System Administrator
4/8/2022 3:09 PM	1	0010	ASEM	9000	System Administrator
4/8/2022 2:52 PM	1	0010	ASEM	9000	System Administrator
4/8/2022 2:36 PM	1	0010	ASEM	9000	System Administrator
4/8/2022 2:34 PM	1	0010	ASEM	9000	System Administrator
4/8/2022 1:48 PM	1	0010	ASEM	9000	System Administrator
4/8/2022 1:27 PM	1	0010	ASEM	9000	System Administrator
4/8/2022 1:26 PM	1	0010	ASEM	9000	System Administrator
3/30/2022 1:21 PM	1		ASEM		System Administrator

- Added additional logging to the startup of MV2 to capture more information for helping to resolve intermittent errors.

- Updated the Production Receipt transaction interfaces to allow the entry of a Reason Code.

PAPER-LESS

000 (Main production site)
Server: DEV-01

Home Production Inventory Quality Metrics Administration Help User: System Administrator Logout

Actions

Settings

- Application Common
- Control Plan
- Inventory
 - General
 - Settings
 - Inventory Location
 - Issue Material
 - Miscellaneous Issue
 - Miscellaneous Receipt
 - Physical Inventory
 - Production Receipt
 - Purchase Receipt To Dock

Identity

Name: Default

Description: Default Production Receipt Inventory Transaction Settings

Show Transaction Summary:

Created By: System Maintenance on 2/11/2022 3:20 PM

Changed By: System Administrator on 5/2/2022 5:34 PM

Defaults

Default Reason Codes

Input Field Settings

	Visible	Preambles	Strip?
Manufacturing Order	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Warehouse	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Item	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Stock Unit of Measure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Inventory Location	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Batch Lot	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
FIFO Date	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Quantity	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Reference	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Reason Codes	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

Save Cancel

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Manufacturing Order

Warehouse

Item

Stock UOM

Location

Batch/Lot

FIFO

Quantity
4.00000

Reference

Reason Code Filter

Filter Reason Code

Reason Codes

RMCD01 (RM Reason Code #1)

RMCD02 (RM Reason Code #2)

RMCD03 (RM Reason Code #3)

RMCD04 (RM Reason Code #4)

RMCD05 (RM Reason Code #5)

Order Status
Started

Search

Save

Save and Close

Close

Create Production Receipt

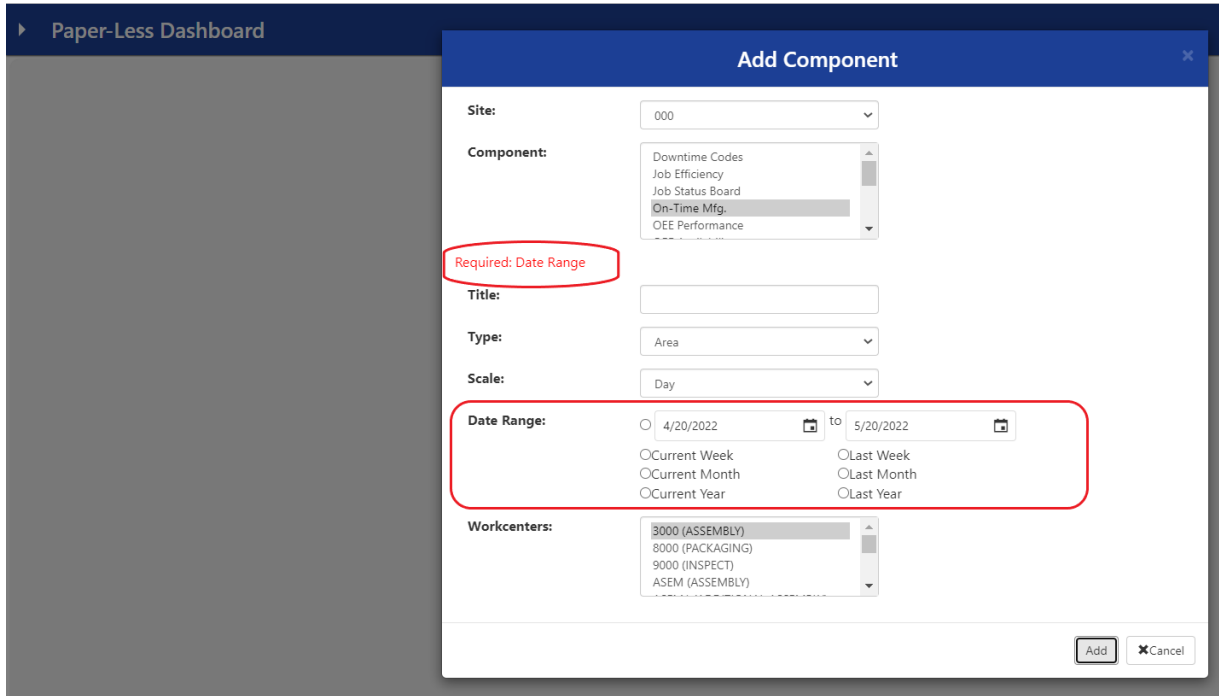
Select Reason Code/s for the Production Receipt transaction

Enter Filter Text:

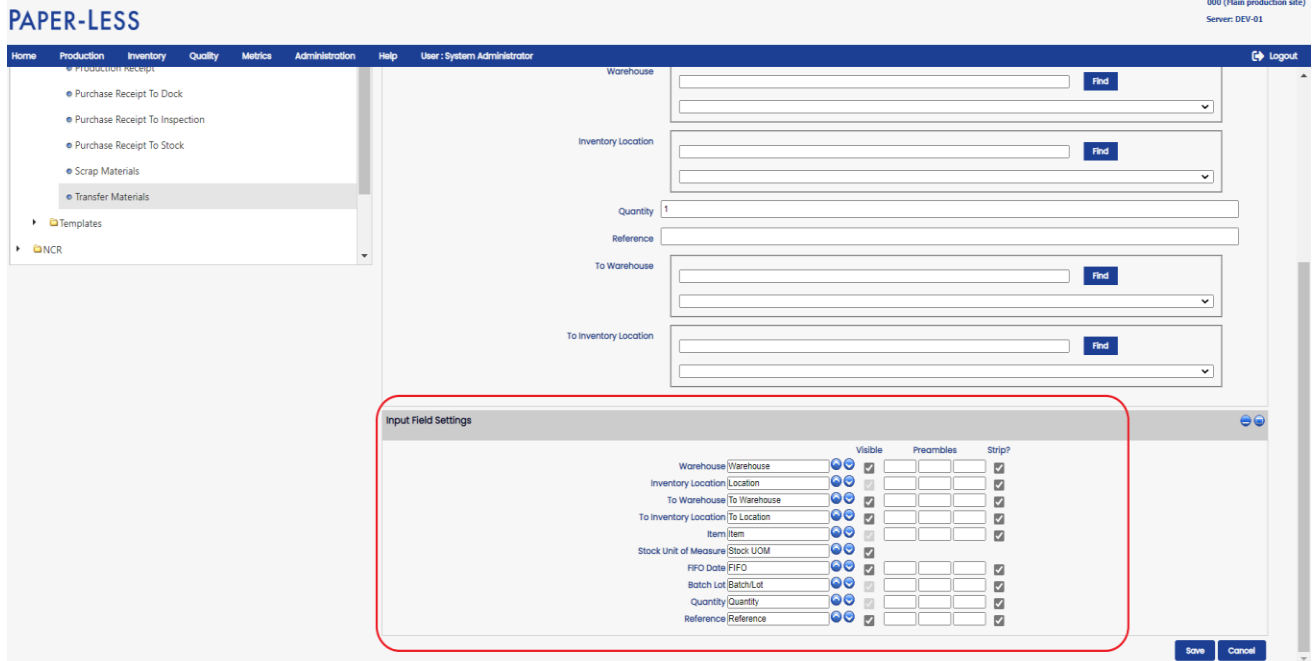
Enter	Reason Code
	<input type="checkbox"/> RMCD01 (RM Reason Code #1)
	<input type="checkbox"/> RMCD02 (RM Reason Code #2)
	<input type="checkbox"/> RMCD03 (RM Reason Code #3)
	<input type="checkbox"/> RMCD04 (RM Reason Code #4)
	<input type="checkbox"/> RMCD05 (RM Reason Code #5)

DEFECTS/REPAIRS/BUG FIXES

- Fixed unnecessary multiple replace transactions being sent while working in Shop Activity Management.
- Added a message to the Sequence Jobs page to remind users that the data may need to be refreshed to see the most accurate data.
- When creating Dashboard Components that require a date range, an issue was fixed where trying to enter the Dashboard Component without a date range, was not giving an error message that the date range is required.



- Fixed an issue where the "Visible" checkbox in the Input Field Settings for Inventory was allowed to be unchecked for required fields even if a default value was not defined for it.



- Fixed an issue where pressing Back on the Record Pieces page when performing a Stop Crew, takes the user back to WIP and jobs-off the crew without reporting, rather than taking the user back to the previous page.
- Fixed an issue in Shop Activity Management function where timestamp offsets were inaccurate when transactions crossed over daylight savings time from when the transaction took place, compared to when it was approved.
- Fixed an issue where a Data Error occurred when deleting a Shop Packet Comment from an "Item Operation" Shop Packet type.
- Fixed an issue for v5.4.8 installs only, where a full sync was not syncing Item Site Serial settings.